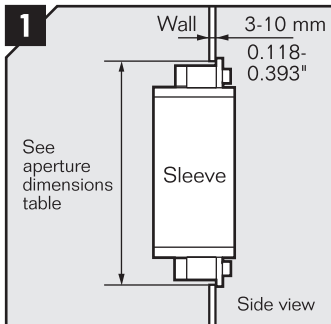
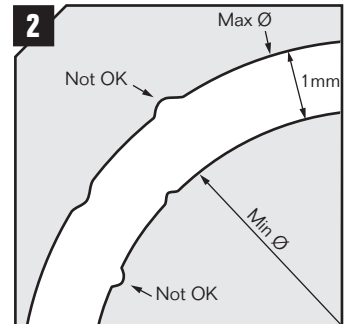


Sleeve, frame and module installation

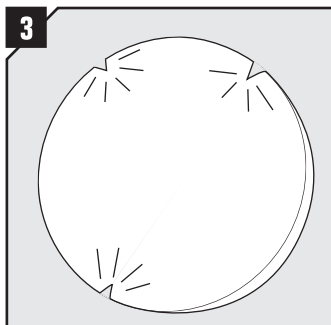


Make a hole for the sleeve.

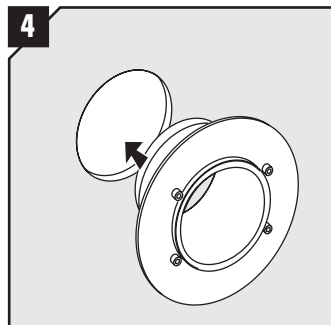
Type:	Min diameter ϕ (mm) (Max +2 mm, 0,079")	ϕ (in)
R X 75	115	4.528
R X 100	145	5.709
R X 125	170	6.693
R X 150	199	7.835
R X 200	250	9,843



Aperture irregularities are acceptable within min and max diameters.



Remove all sharp edges that could damage the compression rubber.

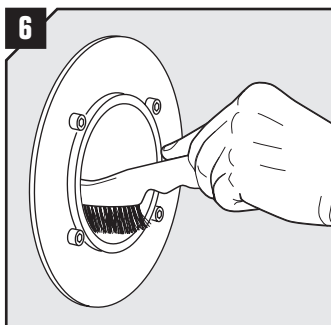


Insert the sleeve.

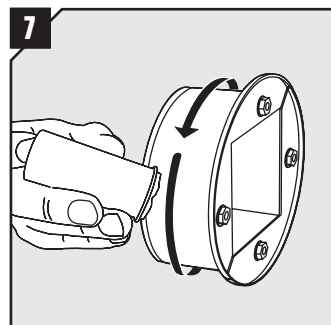
Size:	Rec. torque (Nm)
Sleeve	
75-200	9



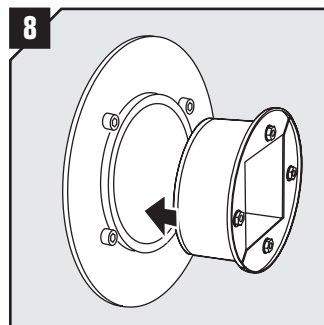
Tighten the bolts on the sleeve crosswise, in several turns. Use the same torque on each bolt.



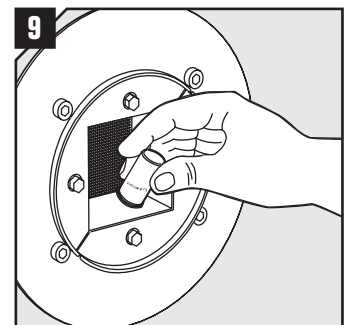
Remove any dirt in the sleeve.



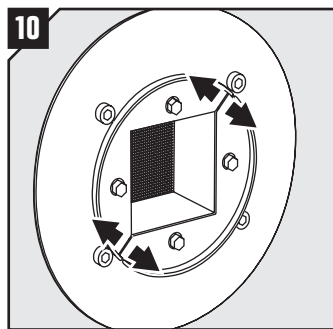
Lubricate the frame sparsely on the outside.



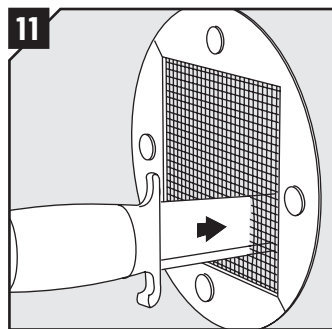
Insert the frame into the sleeve.



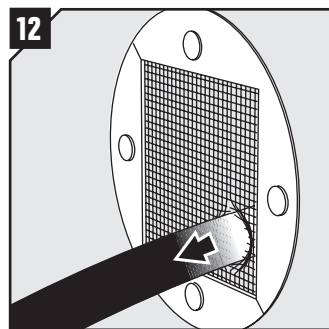
Lubricate the frame thoroughly on the inside, especially in the corners.



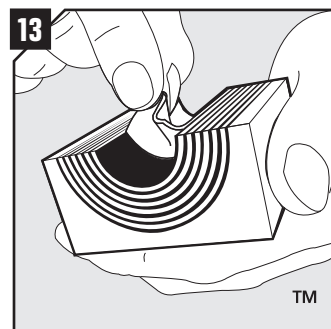
Push the front fittings to the sides.



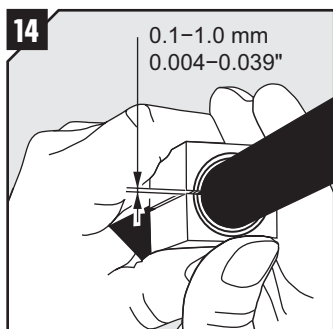
Cut or bend the net with a knife or your fingers to enable cables/pipes to pass through at their position.



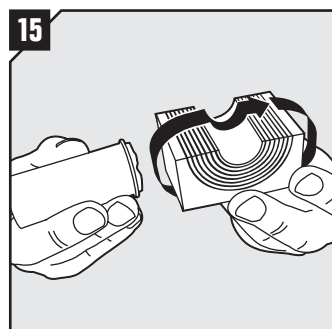
Pull cables/pipes through.



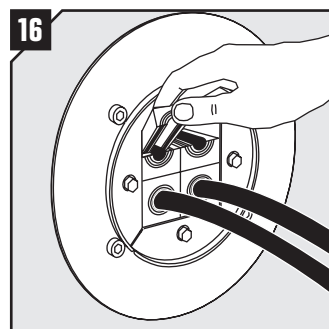
Adapt modules which are to hold cables or pipes by peeling off layers until you reach the gap seen in pic. 14. The halves may not differ by more than one layer.



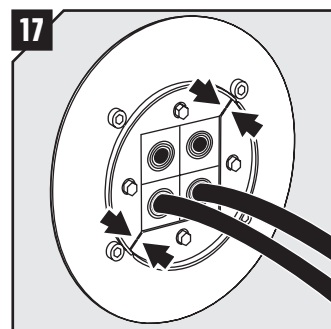
Achieve a 0.1-1.0 mm gap between the two halves when held against the cable/pipe.



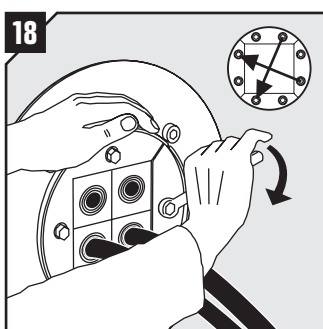
Lubricate all modules for the frame thoroughly, both the inside and the outside surfaces.



Insert the modules and cables/pipes according to your installation plan (transit plan).



Push the front fittings back towards the centre.



Tighten the nuts crosswise. The frame will compress until it is sealed. Please see recommended torque in the table.

Size:	Rec. torque*
R	(Nm)
70-127	6-7
150-200	9-11

* The recommended torque depends on several things, e.g cable or pipe size, amount of used lubricant, sleeve size or material in the cable sheet, etc.

Disassembly

Reverse order

Note

- For optimum reliability, wait 24 hours or longer after installation before exposing the cables/pipes to strain or pressure.
- Cable/pipe shall be routed perpendicularly to the sleeve or hole.
- Cable/pipe of considerable weight must be supported by surrounding structure or equipment to prevent damage or subsidence to the seal.

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(b) Installation shall be carried out in accordance with Roxtec installation instructions in effect from time to time.

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