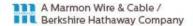


Spacer Cable vs. Tree Wire:
Pros and Cons of two
Distinct Construction
Options

Brian J. Trager – Director, Tech. & Int'l Rick Simpson – VP Global Sales





Spacer Cable vs. Tree Wire: Outline



- Definitions
- Similarities
- Differences
 - Mechanical configuration & support
 - Site prep & maintenance
 - Tree trimming considerations
 - Animal, weather & environmental performance
 - Construction challenges
 - Costing
 - Reliability & Quality of Service
- Summary





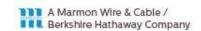
Spacer Cable vs. Tree Wire



Definitions:

- > Tree Wire
- > Spacer Cable





Definitions



Spacer Cable



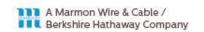
3 heavily covered conductors supported by a messenger and separated and hung by spacers

Tree Wire



The same heavily covered conductors strung in an **open wire** configuration on cross-arms with polyethylene insulators.





Definition: Tree Wire Systems

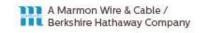
To the second se

- Heavily covered conductor
- Utilizes a three layer cable design
- Construction using standard (or shortened) crossarms *OR* armless brackets
- Mounted on polyethylene pin type (or line post)

insulators







Tree Wire Systems

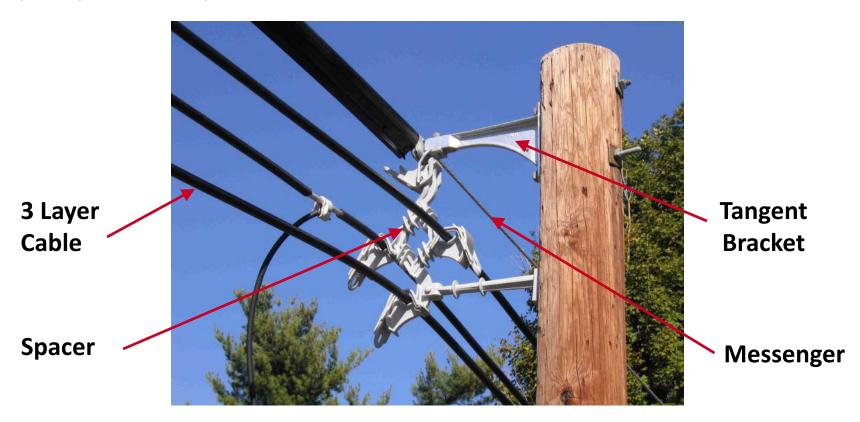




Definition: Spacer Cable Systems

To the second se

Spacer Cable: Heavily covered non-shielded phase conductors held together and supported by a high strength messenger cable, and connected to diamond shaped spacers every 30 feet.

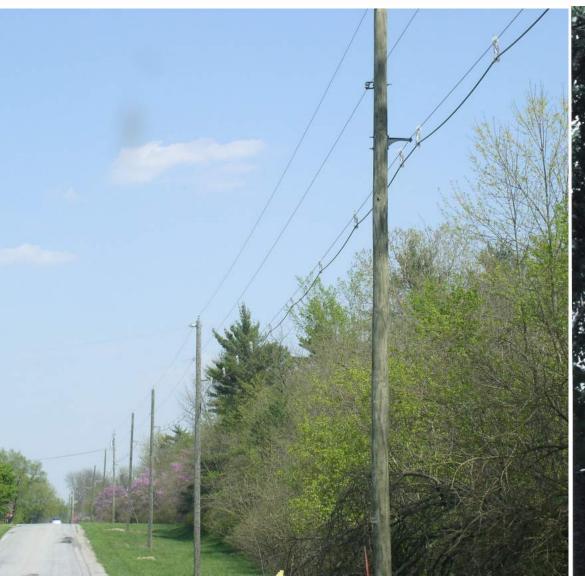






Spacer Cable: Single Phase







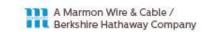
Spacer Cable vs. Tree Wire: Similarities



What's the same?

- > Tree Wire
- Spacer Cable





Similarities: NESC Compliance



National Electric Safety Code (NESC) Rule 230D:

Covered conductors shall be considered *bare* conductors for all clearance requirements except that spacing between conductors... may be reduced below the requirements for open conductors... when the conductor covering provides sufficient dielectric strength to limit the likelihood of short circuit ...

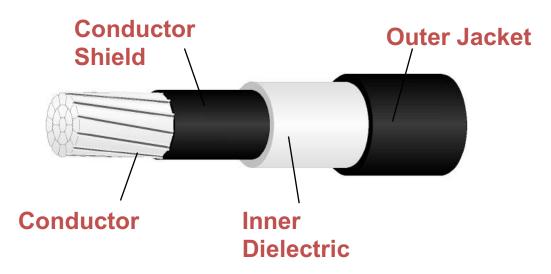




Similarities: Conductor design



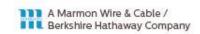
System components: Conductor design (Identical)



Conductor Design Functionality (identical)

- Allows closer spacing of conductors
- Withstands temporary contact with tree branches and other ground points
- UV stable, tracking and abrasion resistant
- Low surface charging current and high impulse strength





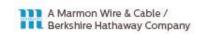
Similarities: Insulation Layers



System components: Insulation layers (Identical)

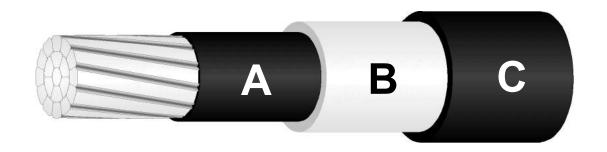
- Semicon shield over aluminum
 - Smooths out E field
 - Reduces PD
 - > Increases BIL
 - Lengthens useful service life
- Inner layer Natural unfilled Polyethylene (HMWPE)
 - Excellent insulation High BIL, 60hz withstand
 - > Soft easier to strip
- Outer layer High Density Polyethylene (HDPE)
 - > Track resistant
 - > Abrasion and impact resistant
 - > UV stability and weathering characteristics





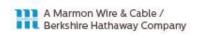
Similarities: Insulation Thickness





| Voltage Class (KV) | Thickness (inches) | | |
|-----------------------|--------------------|------|------|
| | A | В | С |
| 15 | .015 | .075 | .075 |
| 25 | .015 | .125 | .125 |
| 35 | .015 | .175 | .125 |
| 46 | .020 | .225 | .175 |
| 69 | .020 | .250 | .250 |





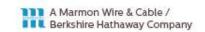
Spacer Cable vs. Tree Wire: Similarities



Benefits in common:

- Both require less foliage removal than bare wire
- Both eliminate temporary faults due to tree contact and incidental animal/bird contact
- Both promote environmental stewardship
 - More foliage, cleaner air
 - Birds, climbing animals protected
- Both are NESC compliant





Spacer Cable vs. Tree Wire: Differences



Differences:

Mechanical Configuration and Support





Differences: Mechanical Configuration

Mechanical configuration

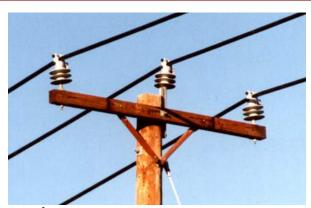
Tree Wire:

- Crossarms with Polyethylene Insulators
- Strip at deadends
- Full tension grips (can't use coated preformed grips)
 - * Pre-formed grip at deadends not rec'd due to extreme tension req'd to grip conductor *over* the insulation (risk of fatigue failure insulation & circumferential cracking due to seasonal expansion/contraction)
- System has "bare" spots with attendant risk of temporary faults

Spacer Cable:

- Covered conductors hung from messenger with spacers
- ➤ Compact, Narrow ROW → Low profile
- Completely covered system







Differences: Conductor Type Used



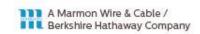
Tree Wire: Self Supported – All Strength in *Phase Conductor*

- ➤ All Aluminum Alloy (AAAC)
- > 6201 T81 aluminum
- ➤ Aluminum Conductor Steel Reinforced (ACSR)

Spacer Cable: All Strength is in *Messenger*

- > All Aluminum (AAC)
- > 1350 H19 aluminum
- > Benefits:
 - Lower cost
 - Lighter weight
 - Higher ampacity
 - Able to compact reduce diameter, PE used, mechanical profile, loading, poles, guys, etc.





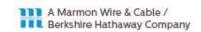
Differences: Conductor Type Used



Notes:

- > Possible to use AAC for tree wire
 - Function of conductor size
 - Span length
 - Tensile strength
 - Loading
- ➤ Possible to use AAAC or ACSR for spacer cable
 - Mechanically viable
 - Not economical
 - Not beneficial from ampacity standpoint
 - May be beneficial from stocking standpoint





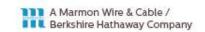
Spacer Cable vs. Tree Wire: Differences



Differences:

Tree Trimming, Site Preparation & Maintenance



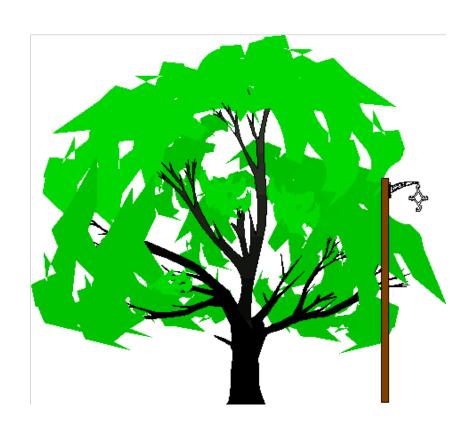


Differences: Tree Triming





Conventional Bare Wire or Tree Wire

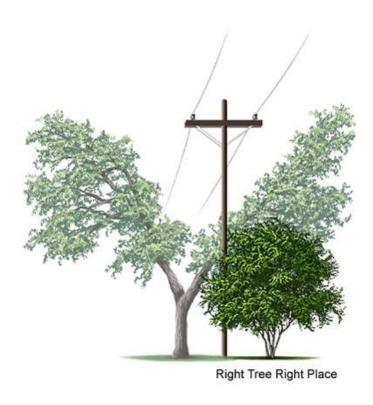


Hendrix Spacer Cable



Differences: Tree Trimming





Conventional Bare Wire Or Tree Wire



Hendrix Spacer Cable



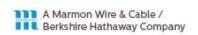
Differences: Maintenance



| | Tree Wire | Spacer Cable |
|------------------|--|---|
| Tree trimming | PeriodicClear large limbsKeep foliage off phases | PeriodicClear large limbsKeep foliage off phases |
| Spare parts | Conductor Dead-End Grips & Splices Cable Polyethylene Insulators Covered Tie Wire Stripping tool | Conductor Dead-End Grips & Splices Cable Polyethylene Insulators Covered Tie Wire Line-Duc Messenger Dead-End Grips & Splices Messenger |

Difference – Tree Wire requires more patrolling since, while large limbs lying across phases won't cause outages, they will eventually cause abrasion and possibility of insulation damage





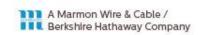
Differences: Costing



Costs: Materials, Installation, Site Preparation and Maintenance

| | Cost Comparison to Bare Wire | | |
|-------------------------|---------------------------------|---|--|
| | Tree Wire | Spacer Cable | |
| Material Cost | 15% higher than bare wire | 25% more than bare @ 15 kV & 10% more than tree wire @ 15 kV; Higher % increase for higher kV classes | |
| Site Preparation | Same | Significantly less tree removal | |
| Tree Trimming | Same | 50-80% less foliage removal | |
| Installation | Same | Same or less (depends on crew training) | |
| Maintenance | Same/More | Less than either bare wire or tree wire | |





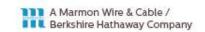
Spacer Cable vs. Tree Wire: Differences



Differences:

Animal, weather, & environmental performance





Differences: Animal Contact Performance



Bird and Animal Contact

Tree Wire:

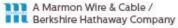
- Provides temporary fault protection
- Absence of covering at conductor ends poses safety hazard to birds and animals

Spacer Cable:

Completely covered system eliminates safety hazard

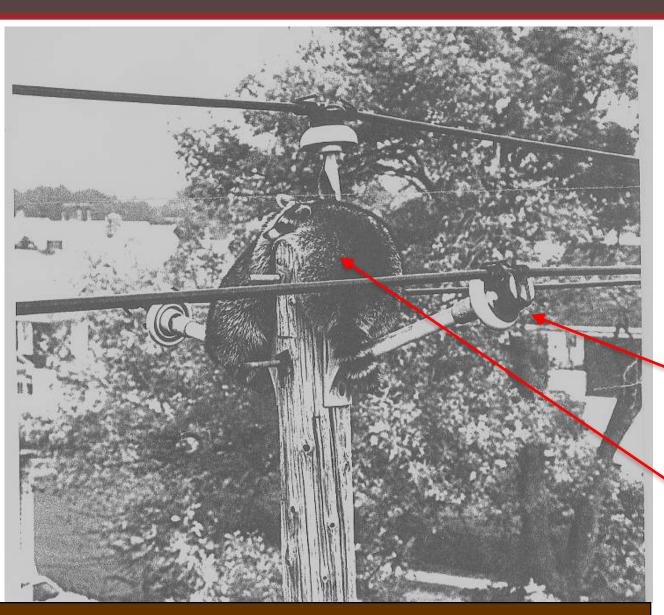






Tree Wire: Bird and animal contact





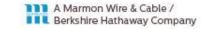
Tendency to use wrong components

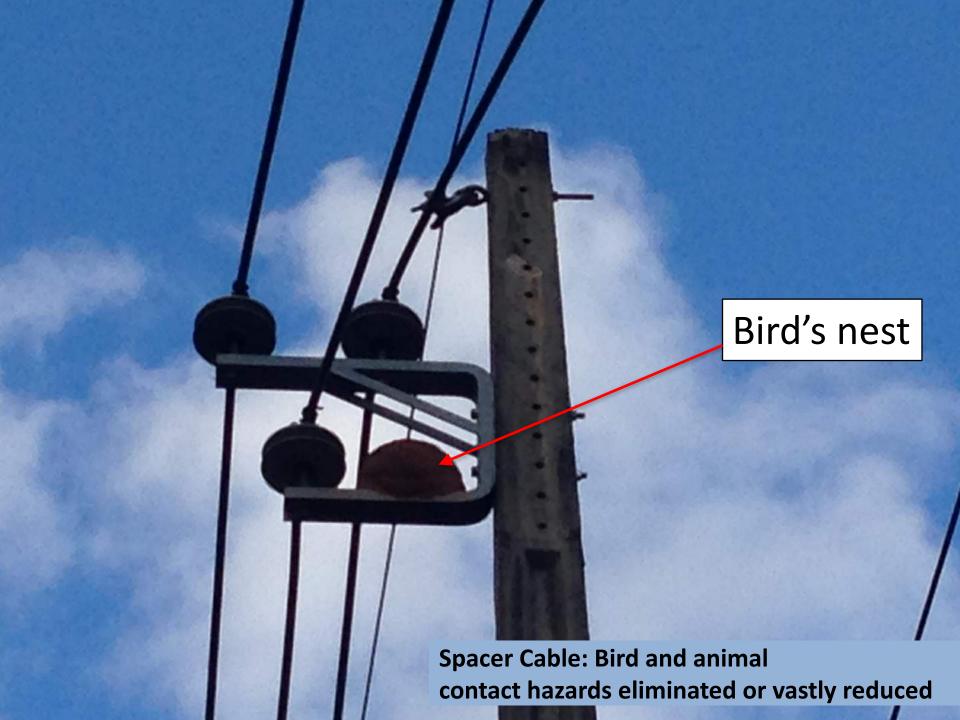
- Porcelain Insulators
- Deadend shoes
- Stripping
- Etc.

Porcelain Insulators Incorrect

Safety hazard to birds and climbing animals

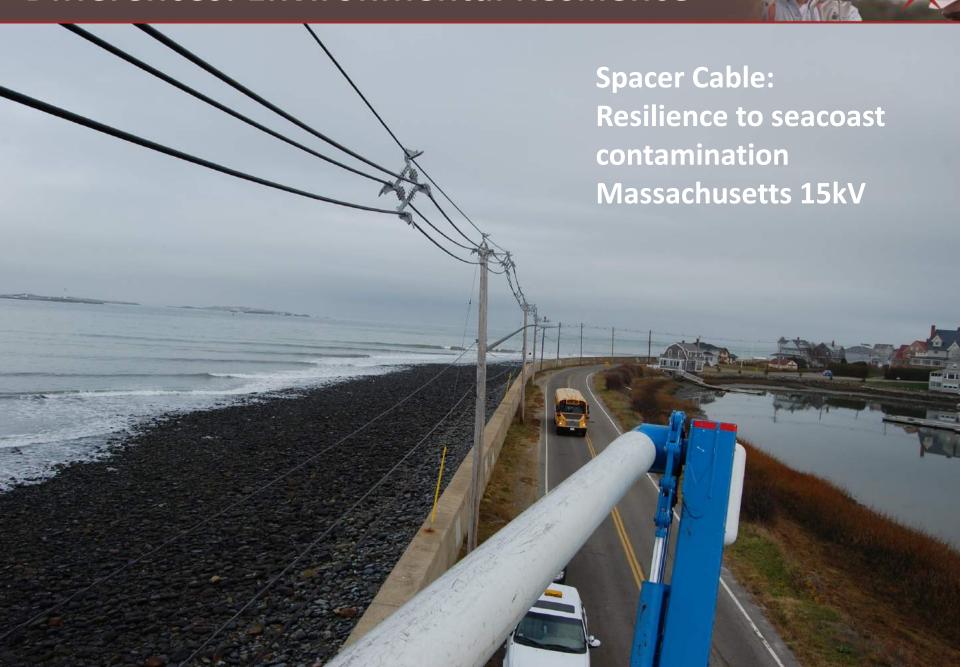
Vulnerability to Component Selection Errors







Differences: Environmental Resilience





Tree Wire:

- Provides temporary fault protection
- Resilient to small tree limbs; however, branches may lie across the conductor, eventually causing abrasion leading to insulation damage, future outages
- Fallen trees or large branches may knock system to ground, resulting in outage
- Conductor breaks before pole

Spacer Cable:

- Considered more robust in extreme weather due to mechanics of design
- Overhead messenger protects the phase conductors from trees/branches
 - > Protects line from fallen trees
 - > Keeps trees/branches from causing outages
- Usually fallen tree supported by messenger
- ➤ Large impact may cause poles to break
- ➤ Line stays energized → no outage









69 kV Spacer Cable PEPCo - Washington, DC











Spacer Cable: Large tree down, line stayed energized

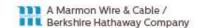








Spacer Cable: Large tree down, line stayed energized



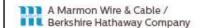
Differences: Harsh Weather Performance





Hendrix

Spacer Cable: McMurdo Bay, Antarctica

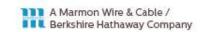


Differences: Harsh Weather Performance



Empirical Data: Field Study





Differences: Harsh Weather Performance





European Field Study:
Spacer Cable vs. Tree Wire vs. Bare Wire
in Harsh Weather Conditions—
Deadwater Fells Test Site, England/Scotland border

Test Conditions

- > 2,000 ft. above sea level
- ➤ 330 ft. spans
- Harsh weather conditions
- Sustained wind speeds 50-70 mph
- ➤ Wind gusts to 75 mph
- ➤ Temperature dropped to -8 C (19 F)

Field Test Data

- Study duration: 6 months
- ➤ Hazel (60 mm2) AAAC bare
- > 50 mm2 Tree Wire 15 kV
- 50 mm2 Spacer Cable 15 kV







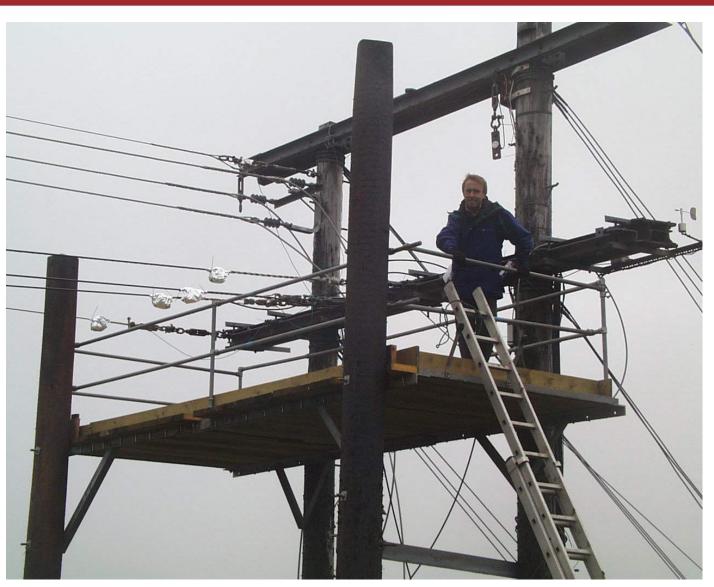
Deadwater Fells Outdoor Test Site - UK

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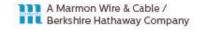
Data Collection:

Load cells

Load cells monitor tension levels in the conductors. Each conductor is also mounted with a turnbuckle arrangement to enable tensions to be altered easily. This process is carried out from a platform built specifically for the purpose of accessing all the conductor monitors.







Deadwater Fells Outdoor Test Site - UK







Deadwater Fells Outdoor Test Site - UK



Field Study: Tension Data (Blizzard Conditions)

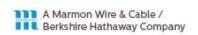
| Conductor | Tension on 26 February (kN/lbf) | Tension on 25 February (kN/lbf) | % change |
|--------------------|---------------------------------|---------------------------------|----------|
| Bare Hazel 60 mm2 | 3.23 (725) | 6.02 (1353) | 86% |
| Tree Wire 50mm2 | 1.54 (346) | 4.90 (1101) | 218% |
| Spacer Cable 50mm2 | 11.08 (2490) | 19.96 (4485) | 80% |

Change in tensions during the ice/blizzard conditions in Weeks 8/9, 2002

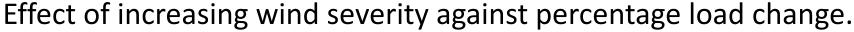
| Conductor | Tension on 26 February (kN/lbf) | Tension on 27 February (kN/lbf) | % change |
|--------------------|---------------------------------|---------------------------------|----------|
| Bare Hazel 60 mm2 | 3.23 (725) | 6.76 (1519) | 110% |
| Tree Wire 50mm2 | 1.54 (346) | 5.37 (1207) | 249% |
| Spacer Cable 50mm2 | 11.08 (2490) | 22.93 (5153) | 107% |

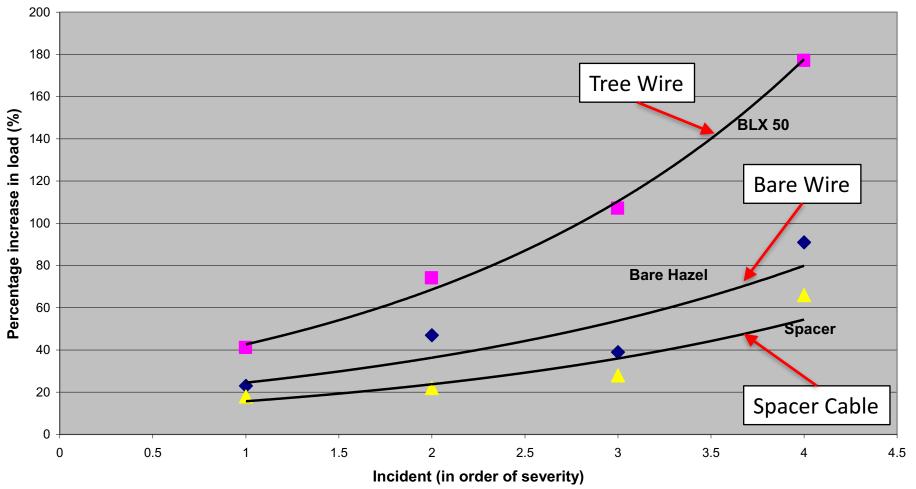
Change in tensions during the blizzard conditions in Week 9, 2002





Deadwater Test Results: Wind Only





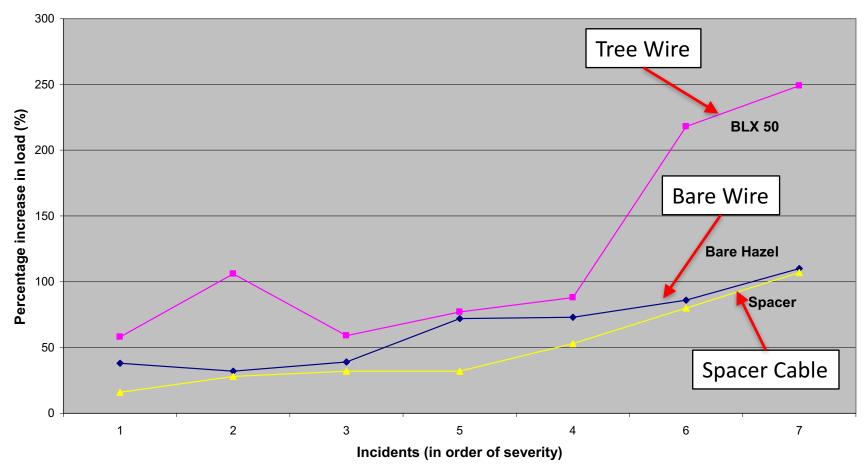
- Spacer cable (triangles) always exhibits the lowest % increase in load
- Bare wire (diamonds) tends to be worsen as winds increase
- Tree Wire (squares) is the most greatly affected by the wind This may be expected as the tree wire has the largest size/weight ratio



Deadwater Test Results: Effect of snow/ice against percentage load change



Figure 4.2 Snow/ice effects on conductor loads



- Spacer Cable (lower yellow line) is always the best performer
- In most cases it is only slightly better than the bare wire (middle blue line)
- Tree Wire (top line) is always worst, and is substantially the worst performer under the most severe conditions.



Deadwater Fells UK Test - Conclusions



These graphs have tried to summarise the data in a simple graphical form. However, looking at the data generally some conclusions can be drawn:

- ➤ The Hendrix Spacer Cable has performed extremely well in very severe conditions. It has had to withstand wind gusts of hurricane force as well as severe snow and ice incidents.
- ➤ In comparison with Tree Wire System, the Hendrix Spacer Cable has accreted less snow/ice and suffered less from wind loads, especially as the weather conditions got worse.
- In comparison with bare Hazel conductor, the Hendrix Spacer Cable has generally performed better under all scenarios.



Differences: Performance



Animal Contact, Weather & Environmental Performance

| | Tree Wire | Spacer Cable |
|----------------|-------------------------------|-------------------------------------|
| Animal contact | Vulnerable at stripped points | Eliminates or vastly reduces hazard |
| High winds | ✓ | ✓ |
| Snow/Ice | | ₹ |



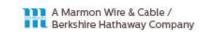
Spacer Cable vs. Tree Wire: Differences



Differences:

Construction Challenges





Differences: Construction Challenges



Reduced Right-of-Way (ROW) Construction

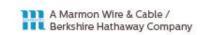
Tree Wire:

- Only Bare Wire alternative is to build the line above the roofline
- Requires 12.5' clearance above the roofline
- Unreasonable pole heights
- Maintenance Issues
- Safety issues
- Impossible with tall buildings

Spacer Cable:

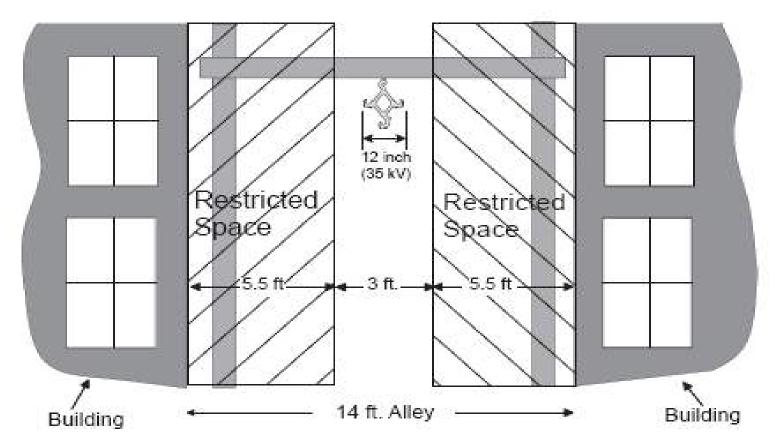
➤ Revision to NESC; IEEE C2-1997, footnote to Table 234-1: *clearance may be reduced by 2 ft.* provided the wires, conductors, or cables, including splices and taps, and unguarded rigid live parts have a covering that provides sufficient dielectric strength to limit the likelihood of a short circuit in case of momentary contact with a structure or building.





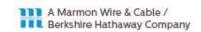
Spacer Cable: Reduced ROW



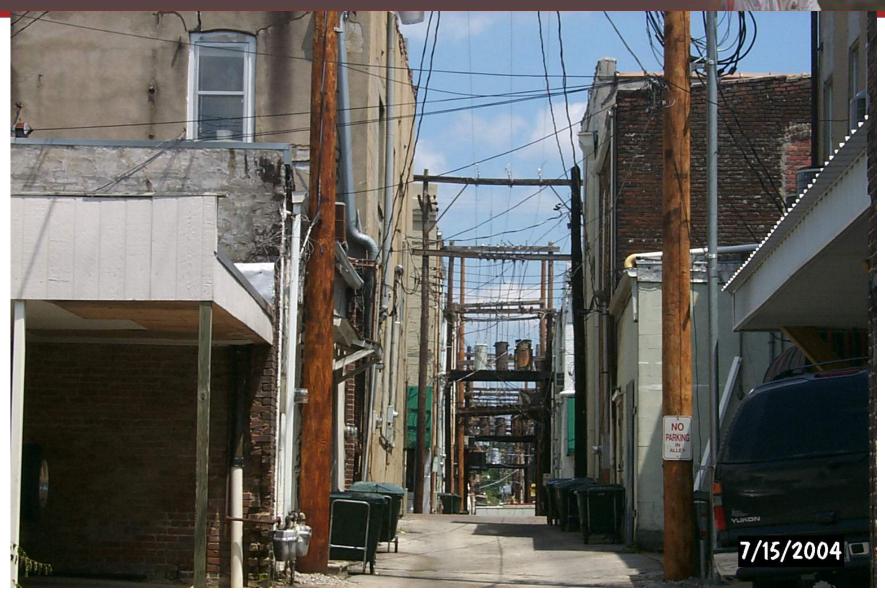


- > 5.5' required for covered conductor allows 3' width
- ➤ Sufficient for 5kV 35kV construction with spacer cable





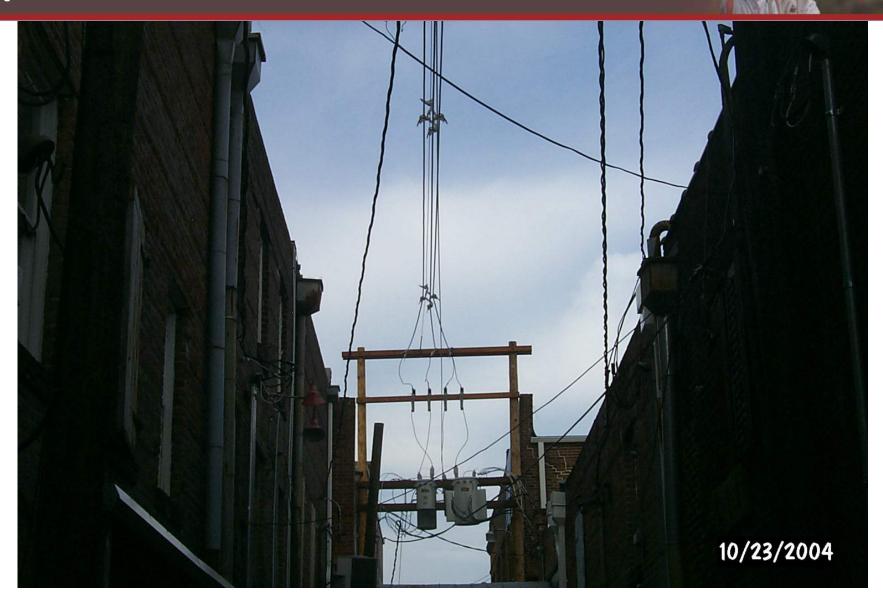
Spacer Cable: Reduced ROW





5kV to 15kV Conversion: Costly with UG; Bare Wire requires prohibitively tall poles

Spacer Cable: Reduced ROW





Spacer Cable provides a clean and economical solution (and satisfies NESC)

Tree Wire: Reduced ROW





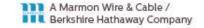
Differences: Reduced Right of Way





Spacer Cable
Substation Exit
in a reduced
residential ROW





Differences: Long Spans



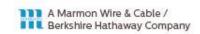
Long Spans

Tree Wire:

- Long crossings have weight issue
- Requires heavier poles
- ➤ Benefits compared to bare wire since conductor clashing is no longer an issue

- > All strength is in messenger
- No limit to crossing length
- ➤ The longer the crossing, the greater the benefit of spacer cable compared with tree wire (or bare wire)



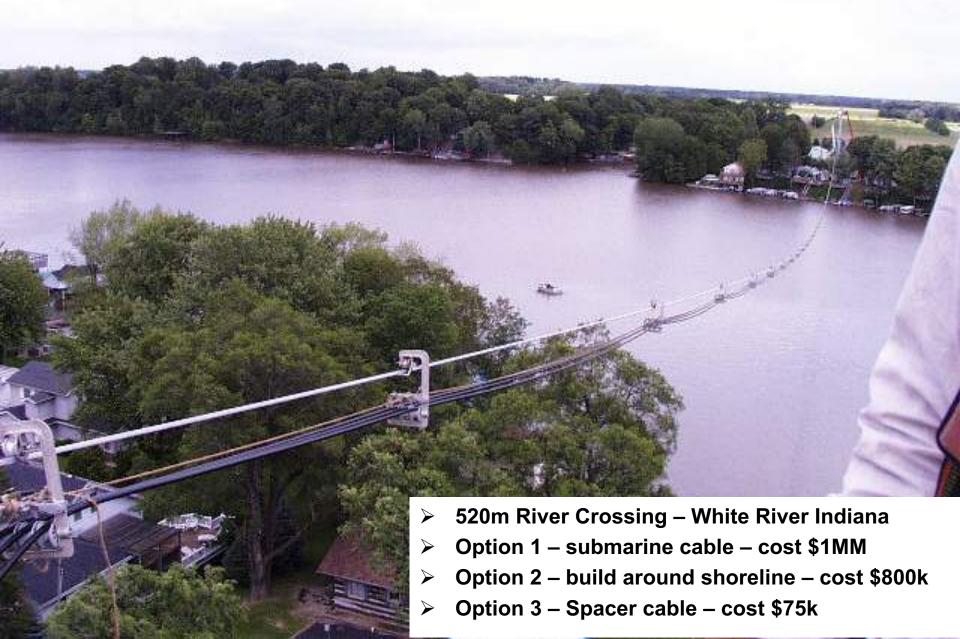


Differences: Long Spans





Spacer Cable: River Crossings





Differences: Multiple Circuits



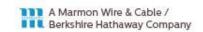
Multiple Circuit Configurations

Tree Wire:

➤ 2 circuits/pole

- ➤ No limit to # circuits on a single pole
- > Transmission line underbuild
- Distribution line overbuild
- Substation getaway





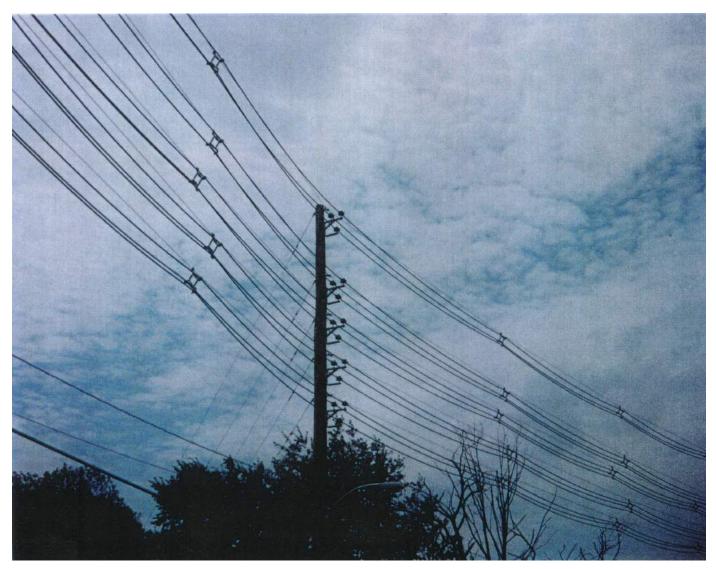
Tree Wire: Multiple Circuit Limitations





Spacer Cable: Multiple Circuits

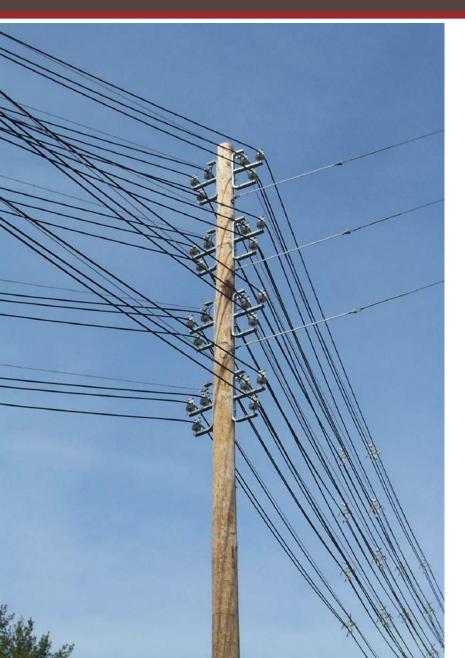






Spacer Cable: Multiple Circuits







Spacer Cable: Multiple Circuits Solar Ranch - 550 MW

Spacer Cable: Multiple Circuits

To the state of th

69kV with 25kV underbuild National Forest CHILE, S. America





Spacer Cable: Storm Hardening Flex Bracket avoids pole breaks

Differences: Construction Challenges



| | Tree Wire | Spacer Cable |
|--------------------------|---|---|
| Reduced Right-Of- Way | More compact & allow closer clearances than bare wire | Still more compact than tree wire |
| Long spans | Better than bare wire (no clashing) | More compact (1 pole) and more reliable (no clashing) |
| Multiple circuits | 2/pole limit | No limit # circuits/pole |
| Storm Hardening | Difficult – weak link is conductor, insulator, pole | Options – Flex Bracket (avoid pole breaks), heavy messenger, heavy pole, or combination |





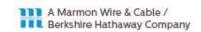
Spacer Cable vs. Tree Wire: Differences



Differences:

Quality of Service







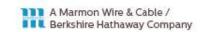
Voltage Regulation

Tree Wire:

Same as bare wire

- Closeness of phases reduces mutual inductance
- > Total inductance is reduced
- ➤ Total impedance reduced by 15-20%
- Reduced voltage drop by 15-20% compared to bare or tree wire
- Reduced need for switched capacitors, voltage regulators
- Better end-of-line voltage on voltage-limited long feeders
- ➤ Higher power factor







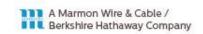
Restoration Time

Tree Wire:

- > Faster restoration time for faults involving pole failures
- ➤ Safety/Reliability concerns when conductor is exposed to long term abrasion (e.g. fallen tree limb in contact with phase conductors)

- > Increased reliability reduces maintenance demands
- For extremely large/heavy tree, result may be pole break







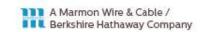
Reliability and associated costs

Tree Wire:

> Reliability indices (SAIDI, SAIFI, CAIDI, etc.) favorable

- > Reliability indices (SAIDI, SAIFI, CAIDI, etc.) superior
- > Reduced outages
- > Reduced loss of revenue for outages
- Reduced trouble crews and Operations & Maintenance costs
- > Greater regulatory compliance and penalty avoidance





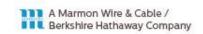
Quality of Service: Cost vs. Reliability



What is Cost of Reliability?

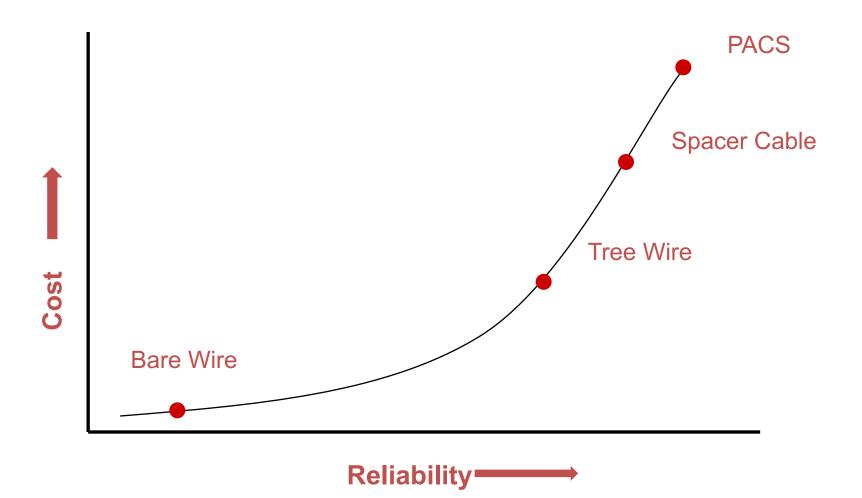
- > Sending crews to find faults
- > Lost revenue
- Public relations
- > PUC SAIDI/SAIFI/CAIDI financial penalties
- Loss of industrial load
- > Inability to attract industry
- > Loss of critical loads (Hospital, Data Center, etc.)





Quality of Service: Cost vs. Reliability











Quality of Service

| | Tree Wire | Spacer Cable |
|----------------------------------|---|--|
| Voltage regulation | Same as bare wire | 15-20 % improvement |
| Surge protection | Worse than bare wire (open at deadends) | Improved over bare wire or tree wire (closed system, high BIL) |
| Restoration time | Same as bare wire | Takes longer if pole broken |
| Reliability and associated costs | Better than bare wire | Better than both bare wire and tree wire |



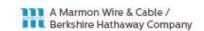


Spacer Cable vs. Tree Wire



Summary



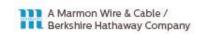


Spacer Cable vs. Tree Wire: Summary



- ➤ Both Spacer Cable and Tree Wire are adaptable and suitable to a wide range of application areas
- Selection between the two options must weigh multiple considerations
- Table which follows highlights the choice that will, in general, give optimal results per criterion





Spacer Cable vs. Tree Wire: Suitability



| Considerations | Tree Wire | Spacer Cable |
|-----------------------------|-----------|----------------------------|
| Minimal install time/cost | ✓ | ✓ |
| Inaccessible terrain | ✓ | ✓ |
| Heavily treed | | ✓ |
| Animal contact | | ✓ |
| Environmental contamination | ✓ | ✓ |
| Harsh weather | | ✓ |
| Restricted Right-of-Way | ✓ | ✓ |
| Long spans | | ✓ |
| Multiple circuits | | ✓ |
| Storm restoration time | ✓ | |
| Storm Hardening | | ✓ |
| Voltage Regulation | | ✓ |
| Overall Quality of Service | | ✓ |
| | | Berkshire Hathaway Company |





Q & A



Hendrix





