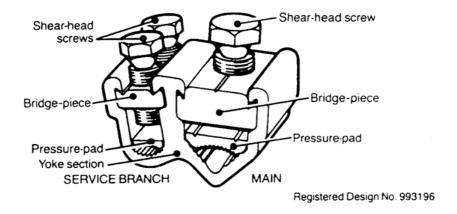
## MECHANICAL CONNECTORS



#### **WS2 Connector**



## **Principal Application**

Service branch connections from stranded sector shaped mains conductors.

## Range

Conenctor reference					
	Main		Service Branch		Approx Unit Wt. (grams)
	min.	max.	min.	max.	,
WS2	120	185	16*	95	160

<sup>\*</sup>NOTE: For small section conductors see technical data overleaf

The Hepworth WS2 connector has been designed to accommodate solid or stranded service conductors to a maximum of 95mm2, from four-core stranded sector shaped mains conductors in the range 120-185mm2.

The connector employs the proven shear-head screw principle to ensure that a consistent and reliable connection is achieved. Fitting is completed by the use of orthodox hand tools only, and no specialised equipment or techniques are required.

Each connector is supplied in a sealed pack together with fitting instructions, details of which are included in the technical data overleaf.

## **Secondary Applications**

The WS2 can accept stranded circular conductors, to BS 6360 (copper) and BS 6791 (aluminium) in the main and/or branch sides of the connector.



Service branch connectors

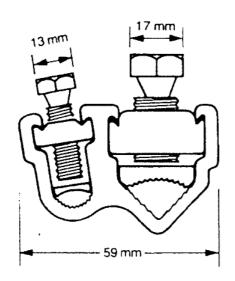
# **MECHANICAL CONNECTORS**

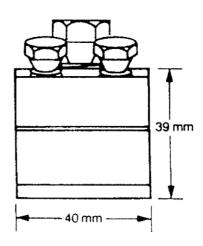
#### **WS2 Connector**

### Range

Connector reference	Core c.s.a. (mm²)					
	Ma	ain	Service Branch			
	min.	max.	min.	max.		
WS2	70	120	16	70		

### **Physical Dimensions**





#### **Material**

**Aluminium Alloy** 

## **Fitting Instructions**

Separate the main cable cores sufficiently to allow the yoke section to be fitted around the conductor and strip the insulation from the core equal to the connector length plus 10mm. Thoroughly abrade the exposed conductor and loosely assemble the connector around the core by fitting the bridge piece, inserting the pressure pad and tightening the mains screw until the connector is positively located. Cut the branch conductor to length, strip the insulation to suit, then thoroughly abrade and assemble the core in to the connector by fitting the bridge piece and pressure pad, and tightening down the service screws to hold the conductor in position. Complete the operation by tightening down the mains screws until the head shears, then finally tightening the service screws consecutively, one turn at a time, until both heads are sheared.

It is suggested that conductors below the minimum range requirement of 16mm2 are doubled and, if needed, redoubled to achieve the required cross sectional area and, if copper conductors are to be jointed, they should be wrapped in brass gauze in order to improve the electrical stability of the interface connection.

