

WITH COMPLETE 16-40MM PUNCH SET



Slug Buster® punch set ISO 16/20/25/32/40 & 22.5

**Details:** 

Net price: **£1,250.00** 

Saving: **Approx. £450.00** 

Prices exclude VAT and delivery charges

- ✓ High flexibility using 360° rotating head
- Integrated pressure sensor helps prevent broken punches
- Energy saving function with motor cut-out after successful operation
- Effortless operation due to ergonomic design and low weight

# **TOOL SPECIFICATION:**

Punching force: 60 kN Weight: 2.1 kg

Battery: Makita 18v 1.5 Ah Li-lon

**Charging time:** 15 min.

**Punching time:** 5 secs - 3mm thick

mild steel

Punching capacity: Approx. 200 punch

operations - 3mm dia.

mild steel

Please contact Klauke UK or your local distributor for further information and demo





## Slug Buster® punch system

- For quick, clean, effortless and burr-free holes
- Split slugs fall free and can be removed easily

#### Suitable for

• Mild steel (St37), plastic and aluminium up to 3.5 mm

#### Operation

• Manual / hydraulic

## **Predrilling**

• Draw stud 9.5 mm dia., pilot drill 9.7 mm diameter 50360183 draw stud 19.0 mm dia... pilot drill 20.5 mm diameter 50344030



## Scope of supply

 Complete system including punch, die and draw stud for manual operation

#### **Additional information**

• 50042181 Draw stud without ball-bearing

## SLUG SPLITTER® punch system (stainless steel)

- Special alloy for maximum service life
- Split slugs fall free and can be disposed of easily

## Suitable for

• Stainless steel (V2A), mild steel (St37), plastic and aluminium up to 3.5 mm thick

## Operation

Hydraulic

#### **Predrilling**

Draw stud 11 mm dia., pilot drill 12.7 mm diameter 50344102 draw stud 19.0 mm dia., pilot drill 20.5 mm diameter 50344030

## Scope of supply

 Complete system including punch and die

#### **Additional information**

\* = Slug Splitter SC® self-centring

## Speed Punch™ punch system

- Innovative threadless punch profile
- Easy and quick handling as the screwing and unscrewing of the counter nut is not required

## Suitable for

 Mild steel (St37), plastic and aluminium up to 3.5 mm

#### Operation

Hydraulic

#### **Predrilling**

 Draw stud 9.5 mm dia.; pilot drill 9.7 mm dia. draw stud 19.0 mm dia.; pilot drill 20.5 mm dia.

# Scope of supply

· Complete system including punch and die

## **Additional information**

 Counter nuts and draw studs must be ordered separately, they are not included in scope of supply

## Rectangular punch

#### Suitable for

- Mild steel (St37), plastic and aluminium to 3.0 mm and V2A 1.5 mm
- Punching of burr-free openings

#### Operation

Manual / hydraulic

## **Predrilling**

• 9.7 mm dia. pilot drill 50360183 12.7 mm dia. pilot drill 50344102 15.9 mm dia. pilot drill 50344030 30.2 mm dia. 50364146

## Scope of supply

· Punch unit including punch, die, draw stud, counter nut and ball-bearing nut

## **Additional information**

- \* = only for use with hydraulic punch drivers 50159062, 50250973, LS60L and LS50FLEX
- \*\* = only for use with hydraulic punch drivers 50159062, 50250973 and LS50FLEX

## Square punch

## Suitable for

- Mild steel (St37), plastic and aluminium to 3.0 mm and V2A 1.5 mm
- Punching of burr-free openings

#### Operation

• Manual / hydraulic

## **Predrilling**

• 9.7 mm dia. pilot drill 50360183 12.7 mm dia. pilot drill 50344102 15.9 mm dia. pilot drill 50344030 30.2 mm dia. 50364146



## Scope of supply

 Punch unit including punch, die, draw stud, counter nut and ballbearing nut

## **Additional information**

- \* = only for use with hydraulic punch drivers 50159062, 50250973, LS60L and LS50FLEX
- \*\* = only for use with hydraulic punch drivers 50159062 and 50250973

## Keyway punch

#### Suitable for

• Mild steel (St37), plastic and aluminium to 2.0 mm

## Operation

· Manual / hydraulic

#### **Predrilling**

23.8 mm dia. pilot drill 50300083

## Scope of supply

• Punch unit including punch, die, draw stud, counter nut and ball-bearing nut





